WO 2005/083240 PCT/US2005/006037

What is claimed is:

- 1. A crankcase ventilation filter including:
 - (a) a first media stage comprising continuous, extruded, fibers having a largest cross-sectional size of at least 10 micron, a calculated pore size, X-Y direction, of 10-60 microns, and an added binder resin content, if any, of no greater than 7% by weight of total fiber material;
 - (i) the continuous fibers being bonded at spaced locations.
- 2. A crankcase ventilation filter according to claim 1 wherein:
 - (a) the first media stage comprises a tubular construction.
- 3. A crankcase ventilation filter according to claim 2 wherein:
 - (a) the tubular media construction is positioned in extension between first and second end caps.
- 4. A crankcase ventilation filter according to claim 1 wherein:
 - (a) the first media stage includes no more than 3%, by weight, added binder resin, if any.
- 5. A crankcase ventilation filter according to claim 1 wherein:
 - (a) the continuous extruded fibers are bicomponent fibers.
- 6. A crankcase ventilation filtration assembly comprising:
 - (a) a housing including a gas flow inlet arrangement, a gas flow outlet arrangement and a liquid drain outlet arrangement; and
 - (b) a serviceable crankcase ventilation filter operably positioned within the housing and comprising:
 - (i) a first media stage comprising continuous, extruded, fibers having a largest cross-sectional size of at least 10 micron, a calculated pore size, X-Y direction, of 10-60 microns, and an

WO 2005/083240 PCT/US2005/006037

added binder resin content, if any, of no greater than 7% by weight of total fiber material;

(A) the continuous fibers being bonded at spaced locations.